

# https://taica.co.jp/gel/en/

# Taica

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Registered in Japan, the United States and / or other countries.









Living, working and serving in harmony with the environment.

Identifying and tapping into possibilities in softness - with multi-faceted proprietary *AGEL* (Alpha GEL) technologies and beyond — for increased well-being and comfort for people around the globe. This is what Taica is all about.

### Softness inherent to AGEL.

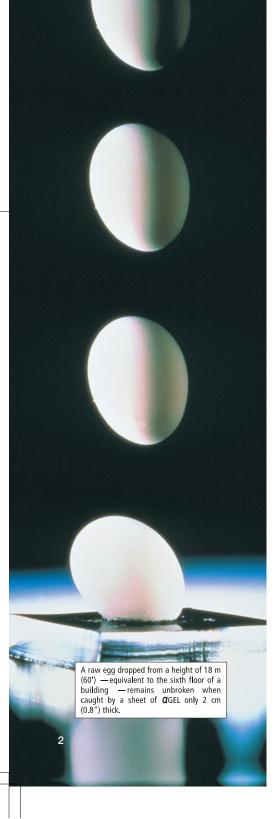
Softness is not just a catalyst for function or added comfort. Softness embraces and protects our lives. Softness is where we loosen up and feel relaxed. Softness, flexibility and suppleness are the basis for that soothing tenderness that brings us joy and happiness. Representing these underlying core values, essential to lively well-being, *AGEL* goes beyond mere functional material.

This understanding is at the heart of all we do, as we listen to the varying and changing needs of the user, and proactively and creatively continue to offer an enhanced level of comfort.

compression.

# Taica's Know-how

You can count on us for enhanced cushioning, vibration damping, tender feel, and more. Years of accumulated expertise and know-how, mastery of fine-tuning softness, designing and making optimum gel parts --- together all of these help cope with a variety of changing environments and needs of customers around the globe.



## **Excellent Cushioning and** Vibration Damping Performance

lphaGEL's softness allows for deflection required for shock absorption and vibration damping, providing excellent cushioning and vibration damping performance.

# Superior Durability

lphaGEL is highly resistant to ozone, UV rays and chemicals, making it possible to use in a variety of locations. In addition, its performance is maintained even after repeated

## Stable Performance Even In a Harsh Environment

 $\alpha$ GEL's properties show little change in the -40°C (-40°F) to 200°C (392°F) range, providing stable performance.

# **Extremely High Safety**

 $\alpha$ GEL's composition makes it harmless to the human body and to the environment, causing no allergies when touched, and emitting no harmful gases when burned.

## **Outstanding Platform for Additional Functions and Enhanced Performance**

On top of the unique combination of excellent features,  $\alpha$ GEL also works as a reliable foundation for additional functions and for enhancing performance without compromising the merits softness brings.





# **Shock Absorption**

As proven through an egg-drop test in which a raw egg remains unbroken even when dropped from a height of 18m (about 60'), AGEL (Alpha GEL) has amazing shock absorbing capability. From sports to industrial applications, *AGEL* is the answer to various shock absorption needs.

# Vibration Damping

## Shoe Cushioning

 $\alpha$ GEL protects the knee from the impact of landing, said to be three times the weight of the body. Its performance remains stable even with vigorous movement during sports.

### Protector

With their unmatched softness,  $\alpha_{GEL}$  pads enhance shock absorption properties of wearable protectors. *Q*GEL also helps reducing the weight of bulky protective gear.





## **Watch**

lphaGEL protects precision electronic components in the watches from shock and vibration.



Courtesy of CASIO COMPUTER CO., LTD.

### **Business Bag**

lphaGEL in the laptop computer storage of the business bag keeps computers safe and secure.





Courtesy of ACE Co.,LTD.

# • Wheeled Luggage

Shock, vibration and noise can be reduced by installing ØGEL between the luggage and wheel housing.



Courtesy of ACE Co., LTD.

# Helmet

lphaGEL sheets and pads can be used to improve the safety helmets. They can also function as an additional design element.



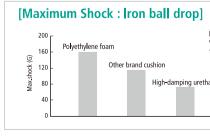














*AGEL* vibration insulators and bushes are ideal for light loads and microvibration. *QGEL's easy adjustability in shape and firmness* makes vibration damping in wide frequency region from the low frequency, that had previously been very difficult, to the high frequency.

## Vacuum Pump and Compressor

 $\alpha$ GEL vibration insulators can absorb low frequency vibration, which is difficult to be isolated by conventional dampers such as rubber.

## Railroad Signal

With a proven record of more than 10 years in the field,  $\alpha$ GEL insulators protect the device from shock and vibration, often the causes of signal malfunction.

## PC Board

 $\alpha$ GEL isolators are ideal primarily for light-load items such as PC boards. Its softness and mechanically reinforced strength allow for miniaturization of the final product and ensure long-term high performance.

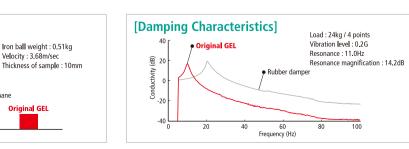
### Laboratory and Medical Equipment

 $lpha {\sf GEL}$  is used in laboratory and medical equipment such as centrifuge and oxygen condensers, for vibration damping with long term reliability.



### Drone

aGEL reduces vibration of cameras mounted on drones.



# Soft & Smooth Feel/ **Pressure Dispersion**

*AGEL* (Alpha GEL) softly embraces and distributes pressure threedimensionally, minimizing repercussion. Its inherent softness and flexibility allow a nice, smooth fit to the human skin and trigger a relaxing and even soothing feel, making *AGEL* more than just a functional material.

# **Reliable Platform** for Additional Functions

## Pen Grip

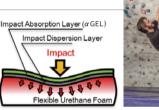
An  $\alpha$ GEL grip provides a soothing, soft feel that gently fits any fingers. It helps decrease the chance of forming calluses, even when writing for a long time, making it a highly popular item.

## Supporting Breast Pad

 $\alpha$ GEL's natural elasticity helps to fit elegantly to the body's lines. So light that it places no burden on the body, the pad can be worn without worry. Lightweight, safe and soft, the breast pad feels like part of the body.

## **Bouldering Mat**

a GEL layer enhances the impact absorbing characteristic and durability of the bouldering mat.



αGEI



lphaGEL installed grips on the power tools provide outstanding tactile impression and stable operability.





 $\alpha$ GEL Cushions offer comfort due to their pressure dispersing characteristics. They are highly durable always returning to their original shape even after thousands of compressions.

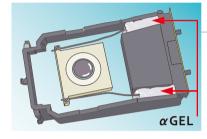
## **Bed Mattress**

 $\alpha$ GEL helps to effectively disperse body pressure and support a natural sleeping posture, providing a comfortable sleep.













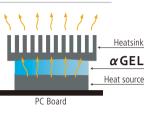




With its natural softness and superior physical characteristics nearly intact, *AGEL* becomes a reliable, safe platform for various functions. The optimum solution is exemplified through a proven process including selecting fillers, fine-tuning softness to the needs of a customer, etc.

## IC/Semiconductor (Thermal Conductive GEL)

Soft thermal conductive GEL effectively transfers the heat generated from IC to heatsink, preventing malfunction of the PC and destruction of the devices. Soft thermal conductive paste/grease GEL is ideal for areas where sheet-type GEL is not applicable.



# • **Optical Pick-Up Device**(UV Curing GEL)

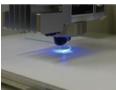
UV Curing GEL is used mainly as damping material for optical pick up device. UV Curing GEL is supplied in liquid state.

# On-board Electronics for Automotive

 $\alpha$ GEL protects the ECU, which electronically controls the engine and electronic parts, from heat and shock.

# Smartphone / Tablet (UV Curing GEL)

CIPG (Cured-In Place Gasket) technology, the state-of-the-art gasketing solution using ØGEL offers excellent waterproofing and dustproofing for smartphones and tablets.



## Single-Lens Reflex Camera and Lens

lphaGEL provides multiple solutions to SLR Cameras and Lenses such as dampers for image stabilization, TIM (Thermal Interface Material) on electronics and shock absorbers for shutters.

# • **Display** (Silicone OCA)

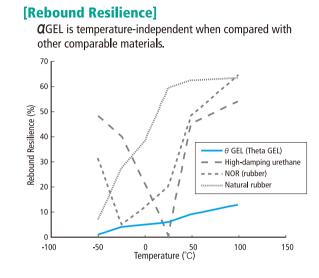
Contrast and Iuminance of LCD displays are improved by Silicone OCA. It is also effective for shock resistance, stress release and parallax decrease.

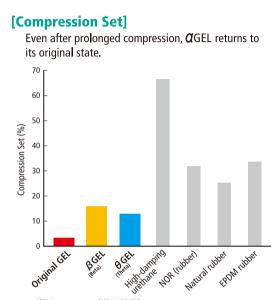
# Characteristics & Specs.

# **Standard Products**









Measurement (JIS K 6262) Compress by 25% and maintain for 22 hours at 70°C.
Release compression and measure after 30 minutes at normal temperature.

### [Physical Characteristics]

					Physical Value				
ltem (	unit)	Original GEL	Beta)	$\theta - 7$	θ-5	θ-6	θ-8	NP GEL	Remark
Арреа	arance	Transparent	White	Translucent	Translucent	Translucent	Translucent	Green or White	
Specif	ic Gravity	0.98	0.56	1.06	1.05	1.06	1.07	0.26	
Hardnes	Needle penetration(1/10mm)	150	100	100	55	-	-	-	JIS K 2207
naturies	Asker C 🥹	-	-	_	_	33	52.5	-	JIS K 7312
Tensil	e Strength (MPa)	0.03	0.14	0.23	1.17	1.58	2.35	0.32	JIS K 6251
Elong	ation (%)	340	220	480	710	480	300	73	JIS K 6251
Young	's Modulus (kPa)	28.9	150.7	37.5	119.5	670.3	1432.6	269.5	
Specif	ic Heat (J/g·K)	1.55	1.61	1.51	1.52	1.51	1.52	1.15	DSC
Thermal Conductivity (W/m·K)		0.18	0.10	0.20	0.20	0.20	0.20	0.06	6
Specific	/olume Resistance Ratio (Ω·cm)	2.1×10 <sup>14</sup>	3.7×10 <sup>12</sup>	2.9×10 <sup>14</sup>	4.0×10 <sup>14</sup>	3.2×10 <sup>14</sup>	6.6×10 <sup>14</sup>	3.8×10 <sup>14</sup>	JIS K 6911
Dielectri	c Breakdown Strength (kV/mm)	16.7	17.1	16.3	15.1	18.4	18.7	3.8	JIS C 2110
ŀ	Toluene	×	×	×	×	×	×	×	
4	Acetone	×	×	×	×	×	×	×	
nce	Methanol	0	×	0	0	0	0	0	
Chemical Resistance	Distilled H2O	0	0	0	0	0	0	0	
al Re	Fuel Oil	×	×	×	×	×	×	×	JIS K 6258
mice	Lubricant Oil	×	×	×	×	×	×	×	room temperature ×168h
- Che	NaCl (10%)	0	0	0	0	0	0	0	
1	HCI (10%)	0	0	0	0	0	0	0	
1	NaOH (5%)	0	0	0	0	0	0	0	
Norma	Temperature Range (°C)	-40 ~ 200	-40 ~ 120	-40 ~ 200	-40 ~ 200	-40 ~ 200	-40 ~ 200	-40 ~ 200	
Norma	Temperature Range (°F)	-40 ~ 392	-40 ~ 248	-40 ~ 392	-40 ~ 392	-40 ~ 392	-40 ~ 392	-40 ~ 392	

### Vibration Damping **GEL Bush**

Various bushes (or mounts) are available for tiny-to-small loads from 0.2 (0.44 lb) to 32 kg (70.55 lb) with 4 points of support. While small, they also excel in shock absorption and resistance to horizontal drift. Each bush should sandwich PCB and then be secured with a bolt.

### Vibration Damping SN Sheet

Easy and simple to use. Place it under the device for instant and prolonged vibration damping. Addition and division of SN Sheets flexibly accommodates a wide range of load requirements.

# Shock Absorption Vibration Damping GEL Tape & GEL Chip

lphaGEL's softness and high performance are also readily applicable with an adhesive on one side in a variety of forms of tape or chip.

## Shock Absorption **NP GEL**

Lightweight and flame retardant, NP GEL, soft foam  $\alpha$ GEL, is durable and weather resistant. Available for use in the -40°C (-40°F) to 200°C (392°F) range, it has low compression set.

# Reliable Platform for **AGEL** (Lambda GEL)

With its softness intact,  $\alpha$ GEL can be crafted to become thermal conductive, electromagnetic wave absorbent, electro conductive, etc. Soft, sticky and conformable,  $\lambda$ GEL often exhibits performance much better than published specifications due to close contact.

Hardness is represented by the depth of the needle going into GEL.
Rubber Hardness Meter. Hardness is represented by rebounding distance when the needle contacts GEL surface.
QTM 500 (KYOTO)

# Vibration Damping Vibration Insulators

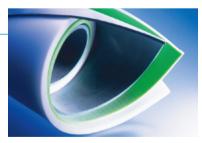
Various insulators are available for loads from 2 (4.4 lb) to 300 kg (661.4 lb) with 4 points of support. Micro-vibrations as well as light-load vibration can be damped thanks to easily deflectable  $\alpha$ GEL.













Shock absorption	
Vibration damping	
Soft & smooth feel	
Additional functions	
Characteristics & Specs.	
Standard products	

# **Vibration Insulators**



- Wide selection to choose from: from 2 kg (4.4 lb) to 300 kg (661.4 lb).
- Pick the best fit for your application based on the load (weight).
- The published data are based on 4 points of support (usage).

### Typeθ

Part No.	Optimum Load (kg/4 points)	Resonance Point (Hz)	Resonance Magnification (dB)	Recommended Frequency (Hz)	h (mm)		¢12	21	
θ-A	2.0 ~ 3.2	16 ~ 15	12	23 ~	13	2		15 15	
θ-B	1.6 ~ 2.4	13 ~ 11	13 ~ 12	18 ~	18		GEL	h 21	GE
θ-C	3.2 ~ 8.0	14 ~ 12	13 ~ 12	20 ~	18	2	GEL		
		hromate plating	1			' † I			

### Type MN

Part No.	Optimum Load (kg/4 points)	Resonance Point (Hz)	Resonance Magnification (dB)	Recommended Frequency (Hz)
MN-3	8 ~ 14	12 ~ 10	12	17 ~
MN-5	14 ~ 22	11 ~ 10	14 ~ 13	16 ~
MN-7	22 ~ 34	11 ~ 10	16 ~ 15	16 ~
MN-10	34 ~ 50	11 ~ 10	20 ~ 18	16 ~

Bolt material : Iron with trivalent chromate plating

## Typeθ-TW

Part No.	Optimum Load	Resonance	Resonance	Recommended		
	(kg/4 points)	Point (Hz)	Magnification (dB)	Frequency (Hz)		
<b>θ-TW</b> 50 ~ 100 10 ~ 8 20 ~ 19 14 ~						

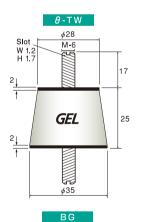
Bolt material : Iron with trivalent chromate plating

### Type BG

Supported by a spring, type BG is effective for vertical vibration damping in particular.

Part No.	Optimum Load (kg/4 points)	Resonance Point (Hz)	Resonance Magnification (dB)	Recommended Frequency (Hz)	Bolt Diameter
BG-7	3.2 ~ 6.4	10 ~ 8	16 ~ 14	14 ~	M - 3
BG-8	6 ~ 16	10 ~ 8	18 ~ 16	14 ~	M - 6
BG-8 Bolt materia		10 ~ 8	18 ~ 16	14 ~	IV

Spring material : SWPA with trivalent chromate plating



*θ*-A·B

θ-C

MN

GEL



### Type SF

	Optimum Load	Resonance	Resonance	Re
For applicat	tions where a bottom p	olate is preferre	d instead of a bolt.	

	Part No.	Optimum Load (kg/4 points)	Resonance Point (Hz)	Resonance Magnification (dB)	Recommended Frequency (Hz)
	SF-2	5 ~ 13	15 ~ 10	12 ~ 13	22 ~
	SF-5	13 ~ 30	13 ~ 9	15 ~ 16	19 ~
	SF-10	30 ~ 50	12 ~ 9	19 ~ 21	17 ~
1		a state of the sta	1 . 1	1	

Upper bolt material : Iron with trivalent chromate plating Bottom plate material : SUS304

### (Rubber-coated) Type SF

• For applications where a bottom plate is preferable and there is a need for damping heavy-load vibration

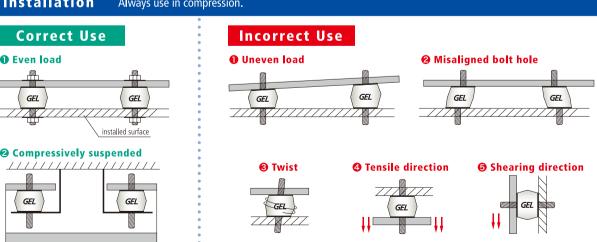
Good for outdoor use in particular due to reinforced durability deriving from  $\alpha$ GEL wrapped by bellows-type EPDM rubber.

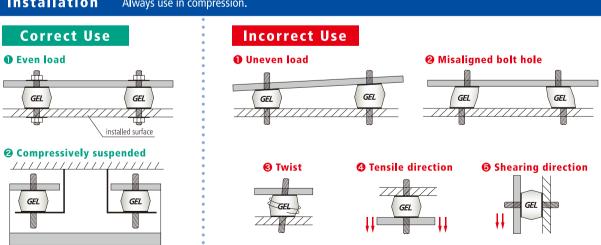
• Stable performance in the -20°C (-4°F) to 90°C (194°F) range.

Part No.	Optimum Load (kg/4 points)	Resonance Point (Hz)	Resonance Magnification (dB)	Recommended Frequency (Hz)
SF-30	100 ~ 140	8 ~ 9	18 ~ 19	13 ~
SF-50	120 ~ 300	10 ~ 15	12 ~ 18	15 ~

etal parts have a choice between 1.Upper bolt / Bottom plate material : Iron with trivalent chromate plating 2. Upper bolt / Bottom plate material : SUS304

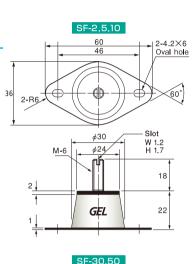
# Installation Always use in compression. Correct Use





% The height of the insulator may vary as the  $\pmb{\alpha} {\sf GEL}$  is compressed under load. \*The direction of the slot on the head of stud is not controlled. \*Do not remove the  $\boldsymbol{a}$ GEL burr around the edge of metal. This could cause detachment of  $\boldsymbol{a}$ GEL from metal.



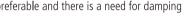


GEL

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EPDM rubber

¢85



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# **GEL Bush**

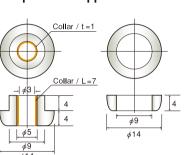


# **SN Sheet**

### [Features] · Designed to damp tiny-to-light-load and micro vibration.

- Effective for minimizing horizontal drift, using a bolt running through GEL Bush.
- Along with its shock absorbing capability, GEL Bush is ideal for light and fragile objects including PCBs (printed circuit boards).
- Available for loads from 0.2 kg (0.44 lb) to 32 kg (70.55 lb) with 4 points of support.

Тур	e A			
Part No.	Optimum Load (kg/4 points)	Resonance Point (Hz)	Resonance Magnification (dB)	Recommended Frequency (Hz)
A - 1	0.5 ~ 2.5	67 ~ 35	9 ~ 10	0.5kg:95 ~ 2.5kg:50 ~
A - 2	2.5 ~ 4.0	49 ~ 37	15 ~ 16	2.5kg:70 ~ 4.0kg:55 ~



Collar material : Brass

### Type B

Part No.	Optimum Load (kg/4 points)	Resonance Point (Hz)	Resonance Magnification (dB)	Recommended Frequency (Hz)
B - 1	4 ~ 15	49 ~ 23	15 ~ 17	4kg:70 ~ 15kg:35 ~
B - 2	15 ~ 32	38 ~ 20	19 ~ 23	15kg:40 ~ 32kg:25 ~

Collar / L=11 6.5 *φ*14

Collar / L =6

Collar / t = 1

Collar material : Brass

### Type S

Part No.	Optimum Load	Resonance	Resonance	Recommended
	(kg/4 points)	Point (Hz)	Magnification (dB)	Frequency (Hz)
S	0.2 ~ 0.75	64 ~ 42	7 ~ 9	0.2kg:90 ~ 0.75kg:60 ~

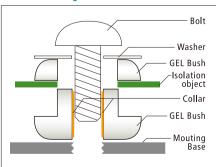
Collar material : Brass

% These data were obtained with 1.2mm -thick PCB sandwiched for type A, 1.5mm for type B, and 1.0mm for type S. Recommended frequency depends on loads.
Since this product is very soft and easily damaged, please handle with care.

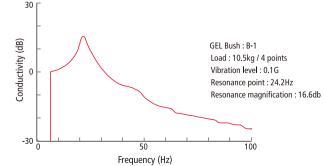
**[Notes]** • Tighten the bolt all the way to the collar.

• Usable bolts are M3 or smaller for type A, M4 or smaller for type B, and M3 or smaller for type S.  $\cdot$  Use a washer equal to or bigger than the diameter of the upper portion of GEL Bush. \* Collar inside the GEL Bush can be removed for use.

### [Installation]





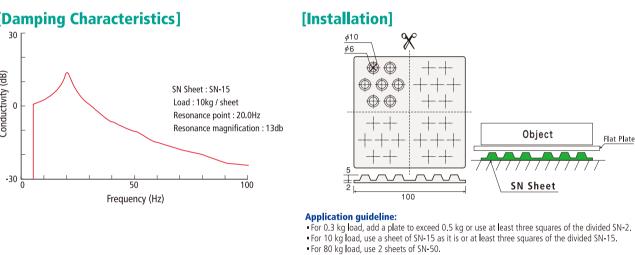


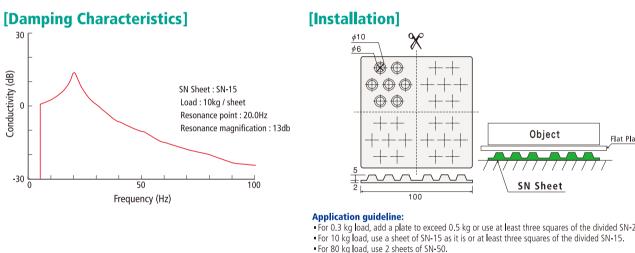
φ4

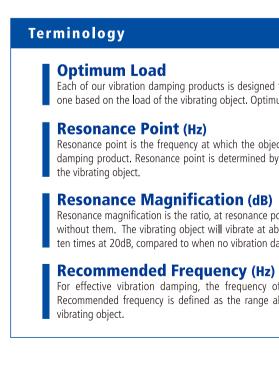
### **[Features]** · Add more or divide SN Sheet flexibly for a wide range of load requirements. Just place it under the device. Removable anytime. · Stable with small res

Part No.	Optimum Load (kg/1 Sheet)	Resonance Point (Hz)	Resonance Magnification (dB)	Recommended Frequency (Hz)	Deflection (mm)	Color
SN-2	0.5 ~ 2	27 ~ 21	6	38 ~	1.4 ~ 3.0	yellow
SN-5	2 ~ 5	29 ~ 23	8	40 ~	1.5 ~ 2.5	green
SN-15	5 ~ 15	26 ~ 18	13	37 ~	1.1 ~ 2.2	orange
SN-50	15 ~ 50	22 ~ 15	20 ~ 18	30 ~	0.7 ~ 2.0	blue

**[Notes]** • Place SN Sheet (or portions of them) so that the vibrating object becomes stable. Place SN Sheet so that the load of the vibrating object is spread evenly on the projections. • Placing a flat plate on the top surface of SN Sheet helps. • Remove the protective PET film from the bottom face before use.







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esonance	magnification	and little	horizontal	distortion.

Each of our vibration damping products is designed to work best for a certain range of weight (optimum load). Select the best one based on the load of the vibrating object. Optimum load assumes 4 points of support (one sheet for SN Sheet).

Resonance point is the frequency at which the object reaches maximum vibration when it is externally vibrated on a vibration damping product. Resonance point is determined by the spring constant of the vibration damping products and the weight of

Resonance magnification is the ratio, at resonance point, of the vibration amplitude with the vibration damping products to that without them. The vibrating object will vibrate at about twice the amplitude at 6dB, at about five times at 14dB, and at about ten times at 20dB, compared to when no vibration damping products are used.

For effective vibration damping, the frequency of the vibrating object needs to be at least  $\sqrt{2}$  the resonance point. Recommended frequency is defined as the range above this frequency. Select the best one based on the frequency of the



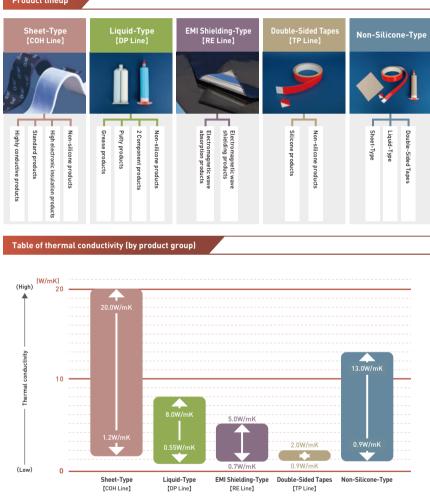
# **GEL Tape & GEL Chip**



# **AGEL** (Lambda GEL)

**[Features]** By adding thermal conductivity to an extremely soft version  $\mathcal{O}$ GEL, we created *Q***GEL** Thermal Interface Material products, a highly thermally conductive material able to dissipate heat while also efficiently eliminating gaps between surfaces.  $\alpha$ GEL is nonflammable and electrically nonconductive, making it a perfect choice for reducing loads on PCBs. We recommend  ${\cal A}$ GEL as a heat dissipation solution for a wide variety of applications.





### **[Note]** Under certain conditions such as hard-pressed use, silicone oil may bleed. [Notes]

- test in advance before delivering the products in the market. The Silione-gel contains low molecular siloxane, which could be volatile.

- of the relevant countries regarding import and export prior to your purchase.

**Features** · Simple and easy solution for vibration isolation and shock absorption with adhesive on one side. · Wide selection to choose from based on width and thickness.

• Very easy and effective solution for shock absorption and vibration damping where

**GEL Chip** 

- no space is allowed for insulators or bushes.
- Wide temperature range from -40°C (-40°F) to 100°C (212°F).

### **GEL Tape**

Item	W (mm) $\times$ L (mm) $\times$ T (mm)
GT-1	10 × 1,000 × 1
GT-2	20 × 1,000 × 1
GT-3	10 × 1,000 × 2
GT-4	20 × 1,000 × 2
GT-5	10 × 1,000 × 3
GT-6	20 × 1,000 × 3

W (mm) × L (mm) × T(mm) Item GC-1  $10 \times 10 \times 3$ GC-2  $10 \times 10 \times 5$ 15 × 15 × 3 GC-3 GC-4 15 × 15 × 5 15 × 15 × 10 GC-5 GC-6 20 × 20 × 3 GC-7  $20 \times 20 \times 5$ GC-8  $20 \times 20 \times 10$ 

Each item is delivered in min. 25 pcs / sheet.

### **[Notes]** · Before use, remove dust from the object.

- Attach with even pressure after removing the separation liner paper. • Apply sufficient pressure to securely attach PSA (pressure-sensitive adhesive).
- Powder is applied to the surface of GEL.

# **NP GEL**



### **[Features]** · Lightweight and highly durable foamed type.

- With low compression set, performance of NP GEL is maintained even after repeated compression.
- Highly flame retardant and operable in the -40°C (-40°F) to 200°C (392°F) range.

Urethane foam

Chloroprene

NP GEL

02

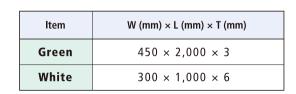
Polyethylene foam

· Good for outdoor use because it is highly resistant to weather and ozone.



Compression (%)

Compress by 50% and maintain for 22 hours at 70°C.
Release compression and measure after 30 minutes at normal temperature.





• Powder is applied to the surface for 3mm thick.

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